

SUBMITTAL SHEET

INR	NAME	
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JOB LOCATION

ITEM TAG

PART NUMBER

CONTRACTOR

ENGINEER APPROVAL

DATE

DATE

NO LEAD BRASS PRESS-TO-CONNECT UNIONS

LegendPress[®] Unions

Press-type end connections eliminate the need for soldering, reducing labor and material costs and eliminating the fire hazard associated with the process.

Press-to-connect connections are designed for installation onto ASTM B88 types K, L and M hard-drawn copper tubing. Coiled (annealed) soft copper tubing is not recommended, but can be used if ends are made round.

Fittings in nominal sizes 1/2'' to 2'' feature molded recess O-rings, which when un-pressed, create leak paths at multiple points during the pressure test, to quickly identify an un-pressed joint.

1/2" to 2" sizes use VUS profile jaws.

Working Pressure, Non Shock (PSI)

Cold working pressure (CWP): Saturated steam (WSP): Operating temperature range: 200 psi Not suitable for steam service 0°F to 250°F

MATERIAL SPECIF	ICATION		
PART MATERIAL			
Body Assembly	Lead Free Brass C87860		
Gasket	EPDM, Commercial Grade		
Clip	Stainless Steel AISI 304		
0-ring	EPDM, Commercial Grade		

PRESS FITTING INSERTION DEPTH:								
Nominal tubing size:	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"		
Insertion Depth (in)	1-1/8″	1-3/16"	1-3/16"	1-3/16"	1-3/8"	1-9/16"		

REQUIRED MINIMUM DISTANCE BETWEEN PRESS JOINTS:						
Nominal tubing size:	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Distance (in)	1/2"	1/2"	1/2"	1/2"	5/8"	3/4"

Certifications/Listings:

NSF/ANSI 61: Drinking water components - Health effects. NSF/ANSI 372: Drinking Water components - Lead content. Uniform Plumbing Code (UPC). National Plumbing Code of Canada.

Standards:

ANSI/ASME B1.20.1: Standard Specification for Pipe Threads, General Purpose (inch). ANSI/ASME B16.51: Copper and copper alloy press-connect pressure fittings.



Pictured: Press x Press



Pictured: Press x FNPT



Pictured: Press x MNPT