

SUBMITTAL SHEET

JOB NAME	ITEM TAG
JOB LOCATION	PART NUMBER
CONTRACTOR	DATE
ENGINEER APPROVAL	DATE

AQUAPURE®

Potable Water PE-RT Tubing (Coils Only)

Manufactured using patented DOW HyperTherm™ Bimodal PE Resin

100-year limited warranty.

Packaged in UV-blocking clear plastic wrap to protect the tubing from UV-light oxidation.*

Available in nominal tubing sizes: SDR-9 - CTS Pipe Sizes 1/2", 3/4", 1", 1¼", 1½", and 2".

Available in color: Blue

BPA Free

Rated Pressure & Temperature

200 psi @ 73°F

100 psi @ 180°F

Linear Expansion Rate

1.1" / 10°F / 100 ft.



100% recyclable



Intertek



MATERIAL SPECIFICATION

PART	MATERIAL	SPECIFICATION
PE-RT Tubing	Dow HyperTherm 2399NT	ASTM F2769

DIMENSIONS

NOMINAL TUBING SIZE	OD	AVERAGE WALL THICKNESS	AVAILABLE COIL LENGTHS	20' STICK	WEIGHT (LB) / 100'	CAPACITY (GAL) / 100FT
1/2"	0.625"	0.070"	100', 300' & 500'	Yes	5.5	0.92
3/4"	0.875"	0.097"	100', 300' & 500'	Yes	10.5	1.82
1"	1.125"	0.125"	100', 300' & 500'	Yes	17.3	3.04
1¼"	1.375"	0.153"	100', 300', & 500'	Yes	25.6	4.52
1½"	1.625"	0.181"	100' & 300'	Yes	35.5	6.30
2"	2.125"	0.236"	100' & 300'	Yes	60.2	10.80

*PE-RT must be stored indoors not exposed to direct sunlight.

Certifications/Listings:

AquaPure® tubing is 3rd Party Certified (by NSF, ICC, and Intertek) to the following standards and codes:

ANSI/NSF 14: Plastic piping system components and related materials.

ANSI/NSF 61: Drinking water system components health effects.

ASTM 2769: Standard specs for PE-RT in hot and cold water distribution systems (equivalent to ASTM F 876 & 877 for PEX.)

CL-5: 100% chlorine exposure at 140°F.

CSA B137.18: Requirements for PE-RT made in SDR-9.

ASTM E84: Standard test method for surface burning characteristics of building materials (FS/SD – 25/50).

CAN/ULC S102.2: Standard method of test for surface burning characteristics of flooring, floor covering, and miscellaneous materials and assemblies (FS/SD – 25/50).

Uniform Plumbing Code (UPC) 2015, 2012, 2009, 2018.

International Plumbing Code (IPC) 2015, 2012, 2009, 2018.

International Residential Code (IRC) 2015, 2012, 2009.

Standards:

ASTM F1807, F1960, F2080, F2098, F2159, F3347, F3348 and ASSE 1061-Fitting Standards.

TECHNICAL INFORMATION

HYPERTHERM® 2399 NT High Density Polyethylene Resin

HYPERTHERM®-2399 NT BIOMODAL POLYETHYLENE Resin is a Polyethylene resin with raised temperature capability produced using UNIPOL II process technology. This product is intended for use in piping systems where high temperatures and aggressive oxidation conditions exist. Suitable applications include hot and cold potable water.

Industrial Standards Compliance:

ASTM D 3550: cell classification PE445574A

Plastics Pipe Institute (PPI): TR-4

- Natural Pipe - HYPERTHERM 2399 NT BIMODAL POLYETHYLENE Resin
 - ASTM PE4710 pipe grade - 1600 psi HDB @ 23° C
 - ASTM PE4710 pipe grade - 800 psi HDB @ 82.2° C

NSF International

- Natural Pipe - HYPERTHERM 2399 NT BIMODAL POLYETHYLENE Resin
 - Standard 14 and 61

Meets requirements of

- ASTM F2769, F2623, & F1281

Additives

- Antiblock: No
- Slip: No
- Processing Aid: No

Physical	Nominal Value	Test Method
Density (Natural)	0.950 g/cm ³	ASTM D1505
Base Density ¹	0.950 g/cm ³	Dow Method
Melt Mass-Flow Rate		
190°C/2.16 kg	0.10 g/10 min	ASTM D1238
190°C/21.6 kg	7.0 g/10 min	
Mechanical	Nominal Value	Test Method
Tensile Strength ² (Yield)	> 3500 psi	ASTM D638
Tensile Elongation ² (Break)	> 500 %	ASTM D638
Flexural Modulus ^{3, 2}	152000 psi	ASTM D790B
Resistance to Rapid Crack Propagation, Pc- S-4 32°F (0°C)	> 174 psi	ISO 13477
Resistance to Rapid Crack Propagation, Tc- S-4 @ 145 psi (10 bar)	< 2° F	ISO 13477
Slow Crack Growth PENT - @ 2.4 MPa ² 176°F (80°C) 194°F (90°C)	> 12000 hr > 6000 hr	ASTM F1473
Impact	Nominal Value	Test Method
Notched Izod Impact ² (73°F (23°C))	9.1 ft-lb/in	ASTM D256A
Thermal	Nominal Value	Test Method
Brittleness Temperature ²	< -103° F	ASTM D746A
Melting Temperature (DSC)	269° F	Dow Method
Thermal Stability	> 428° F	ASTM D3350
Additional Information	Nominal Value	Test Method
Chlorine Resistance Level	5.00	ASTM F2023/F2769
Extrusion	Nominal Value	
Melt Temperature	380 to 450° F	

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Note: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests. ¹Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm³. Base density is the estimated density of the polymer if it did not contain any antiblock. ²Compression molded parts prepared according to ASTM D 1928 Procedure C. Properties will vary with changes in molding conditions and aging time. ³Method 1 (3 point load). Pipe diameter of 10 inch IPS (25.4 cm) and Diameter Ratio (SDR) 11.